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# REPAIR MANUAL

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ISSUED..... AUG. 2003

REVISED .....

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PHOTOGRAPHING DEVICE

SL-D SERIES

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TOPCON CORPORATION

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# 1. INTRODUCTION

Although this product features the same basic principles as the photographing device used with the SL-7F/7E, 8Z, the following main improvements have been performed: clear view and greater operational ease.

## 1-1 Features

- **There are five types of camera (TV camera) to take a photograph: Nikon D1, Fuji S1 Pro or S2 Pro, JVC KY-F70, SONY DXC-390 and Topcon DC-1. The user can select a camera.**

The above are main features which are different from the photographing device used with the SL-7F/7E, 8Z.

## 1-2 Target Users of This Manual

This is optical equipment designed for ophthalmic testing. This manual is intended mainly for those experienced in handling optical instruments, including repairs and adjustments. Those who have no experience in those areas should take the repair course sponsored by Topcon.

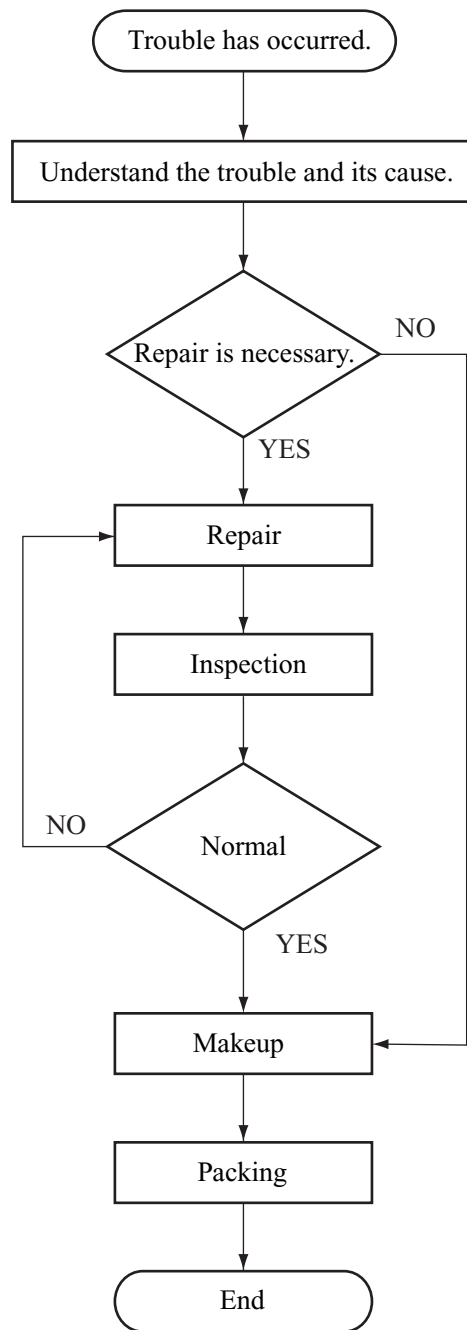
## 1-3 How to Use This Manual and Precautions

### 1-3-1 Precautions for repair

- (1) Carry out repair, assembly, disassembly and adjustment on optical systems in clean areas where no dust or foreign matter will affect instrument performance.
- (2) Refer to the SL-D7/accessories assembly and instruction manuals regarding assembly and inspection.
- (3) Always carry out repairs according to the instructions in this manual, by using the specified materials and tools.
- (4) Compilation of instructions in this manual is based on the assumption that metal parts must be changed as a single part and optical components by individual units.
- (5) Refer to the service parts list for disassembly and assembly of parts not described in this manual.
- (6) Never use grease or sealant except when specified by this manual.
- (7) Order parts using the name and numbers found in the service parts list.

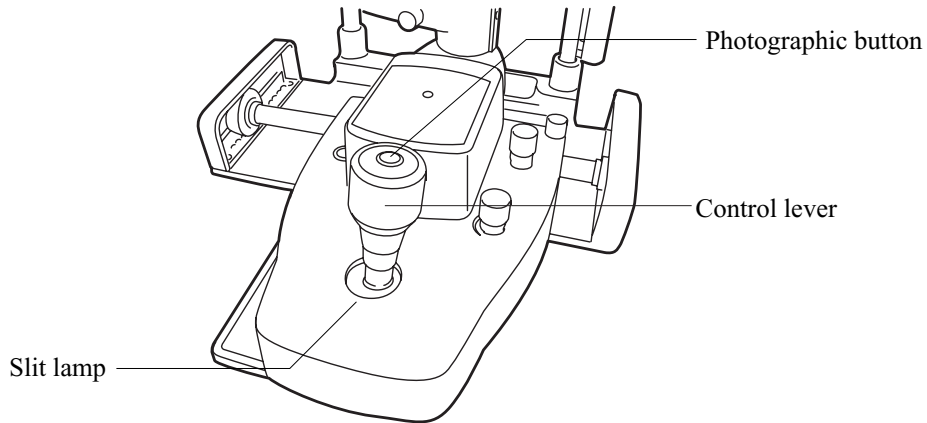
### 1-3-2 Repair procedure

Follow the procedures described in the flow chart below.

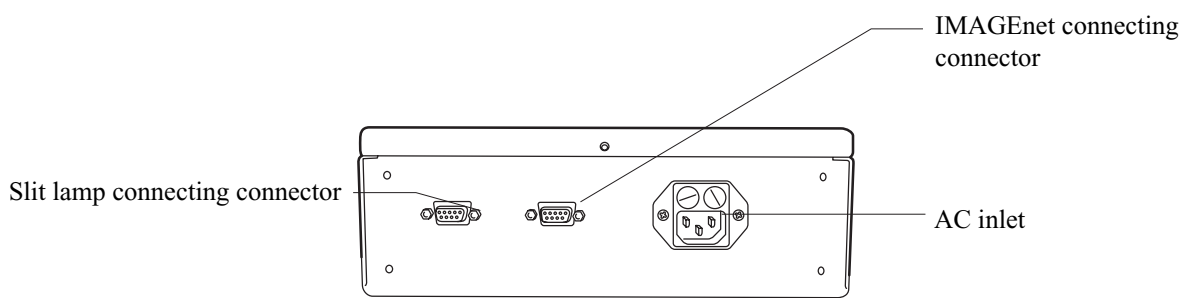
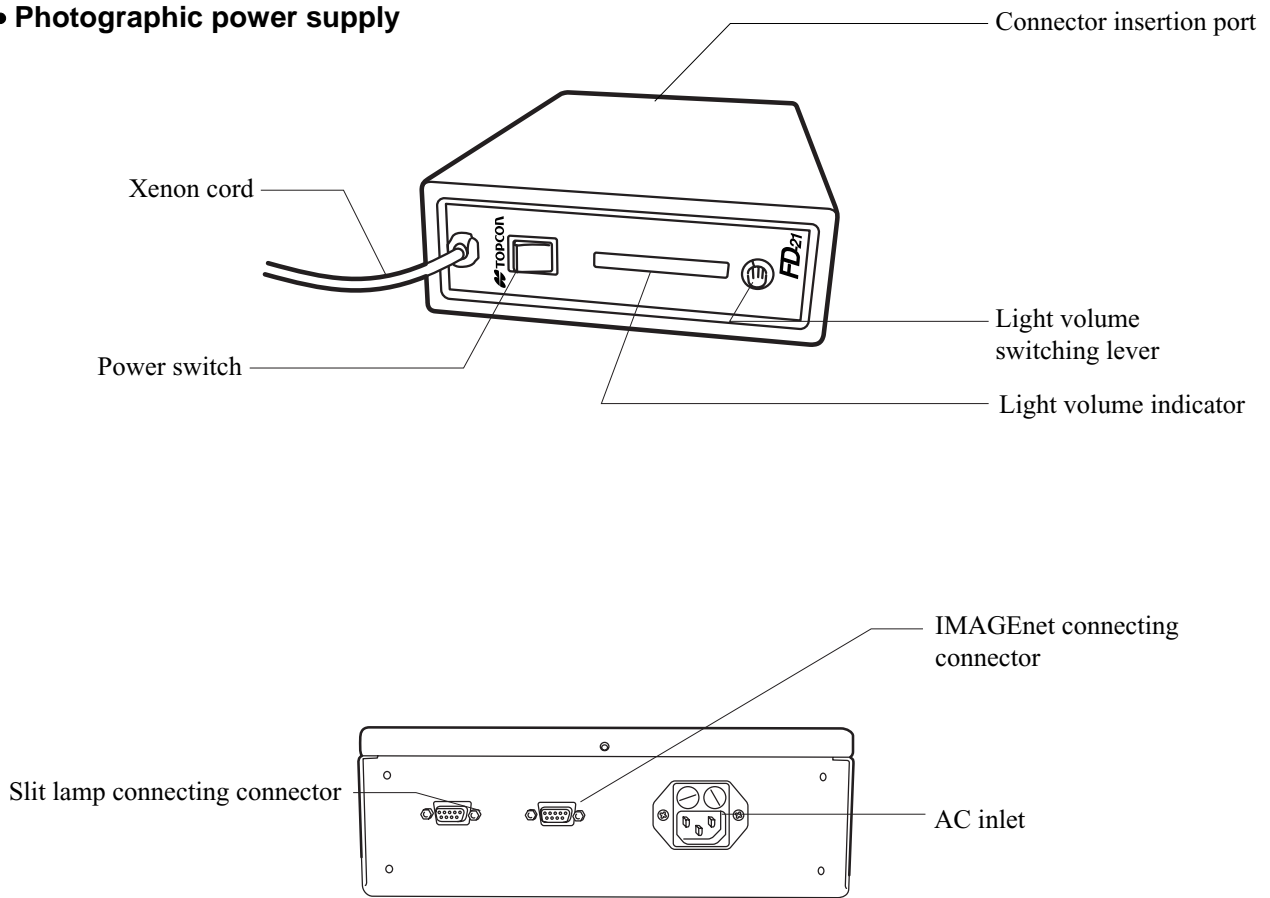


## 1-4 Part Names and Functions

### • SL-D7


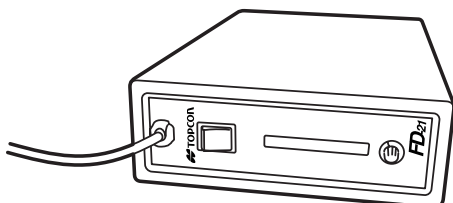




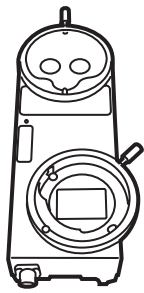

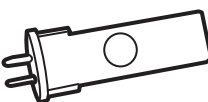


### • Photographic power supply



**Illustration of connector insertion port**

• **Components of the photographing device for digital camera**

Name	Q'ty	Name	Q'ty
Xenon relay lens 	1	Photographic power supply 	1
Background lighting (BG-3) 	1	Power cord (FD-21) 	1
Photographic arm cover 	1	Cable support 	1
Camera attachment and connecting cable (when SR-52 or SR-53 is used) 	1	Mount adapter for camera 	1
Xenon lamp 	1		

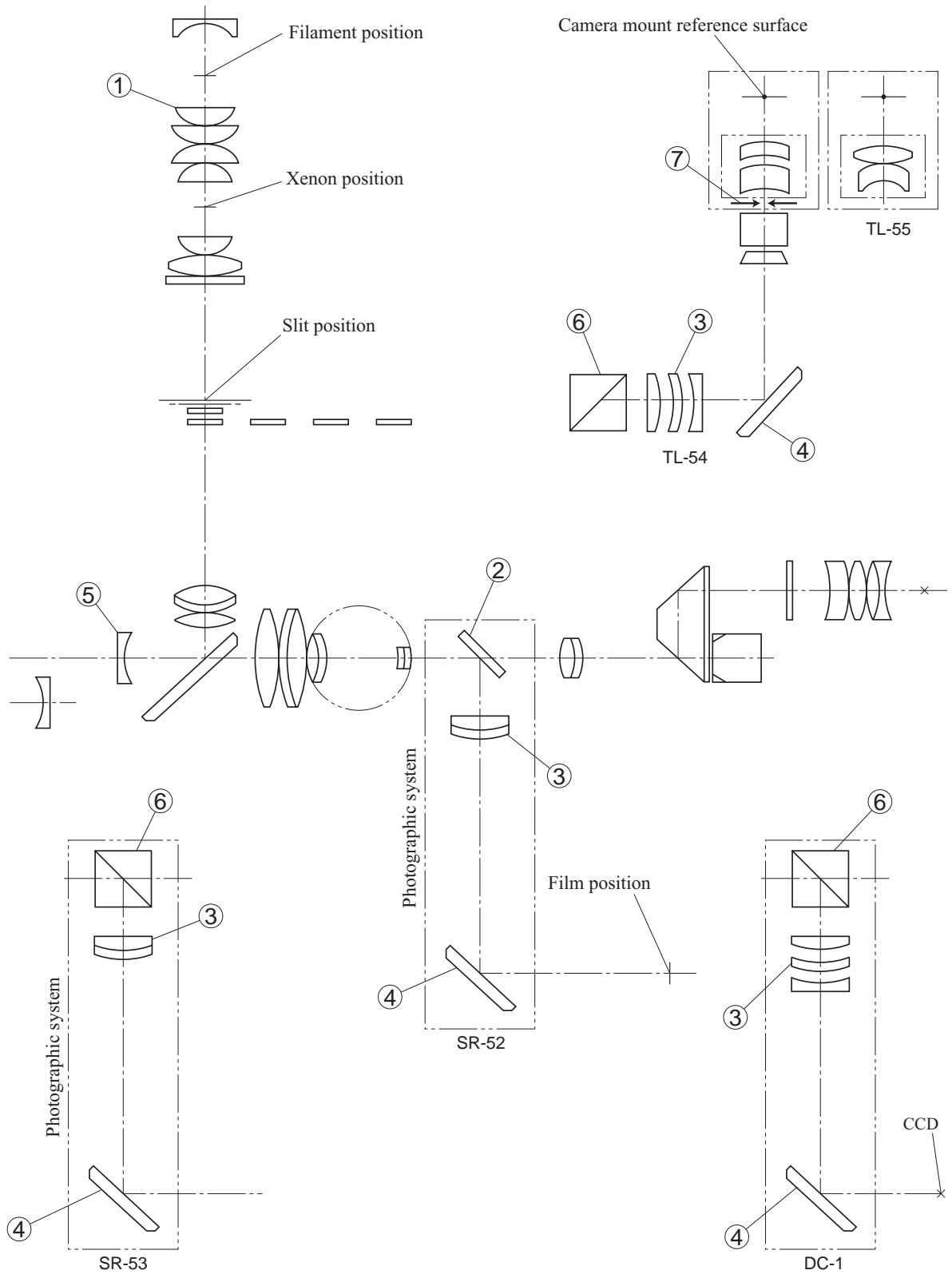
**Note:**The camera attachment and connecting cable are different according to the camera being used.

• **Cameras to be connected**

Cameras which can be connected to SL-D7 are as follows. The camera attachment and connecting cable are different according to the camera.

Recommended camera	Camera attachment
Nikon D1 series	Camera attachment SR-52
Fuji S1 Pro or S2 Pro	Camera attachment SR-53
JVC KY-F70	TV relay lens TL-54
SONY DXC-390	TV relay lens TL-55
Topcon DC-1	Built-in type photographic unit

## 1-5 Names of Optical Parts and Functions



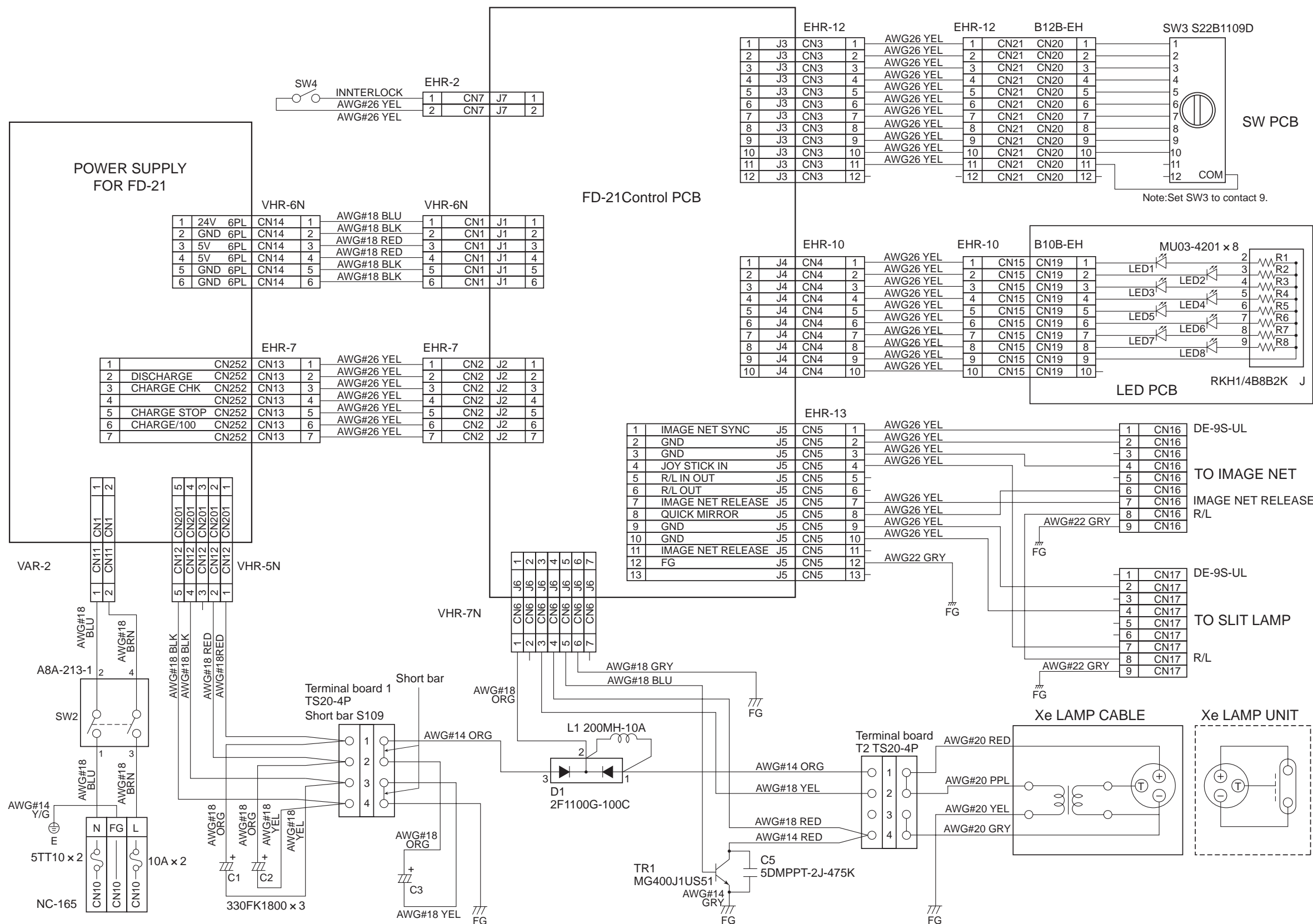
<b>Names of optical units</b>	<b>Operation</b>
① Condenser lens	Condensing/positioning is to be made for main bulb filament.
② Quick return mirror	Reflects the observed image and switches it to the camera side.
③ Photographic lens	Lens for projecting the observed image Focusing of the observed image
④ Reflection mirror	Used to reflect the observed image.
⑤ Diffusion lens	Increases the lighting field when taking a photograph of anterior eye section.
⑥ Beam splitter	Divides the image into two parts.
⑦ Forming lens	Forms the image.

\*Refer to the SL-D7 repair manual regarding other lenses.



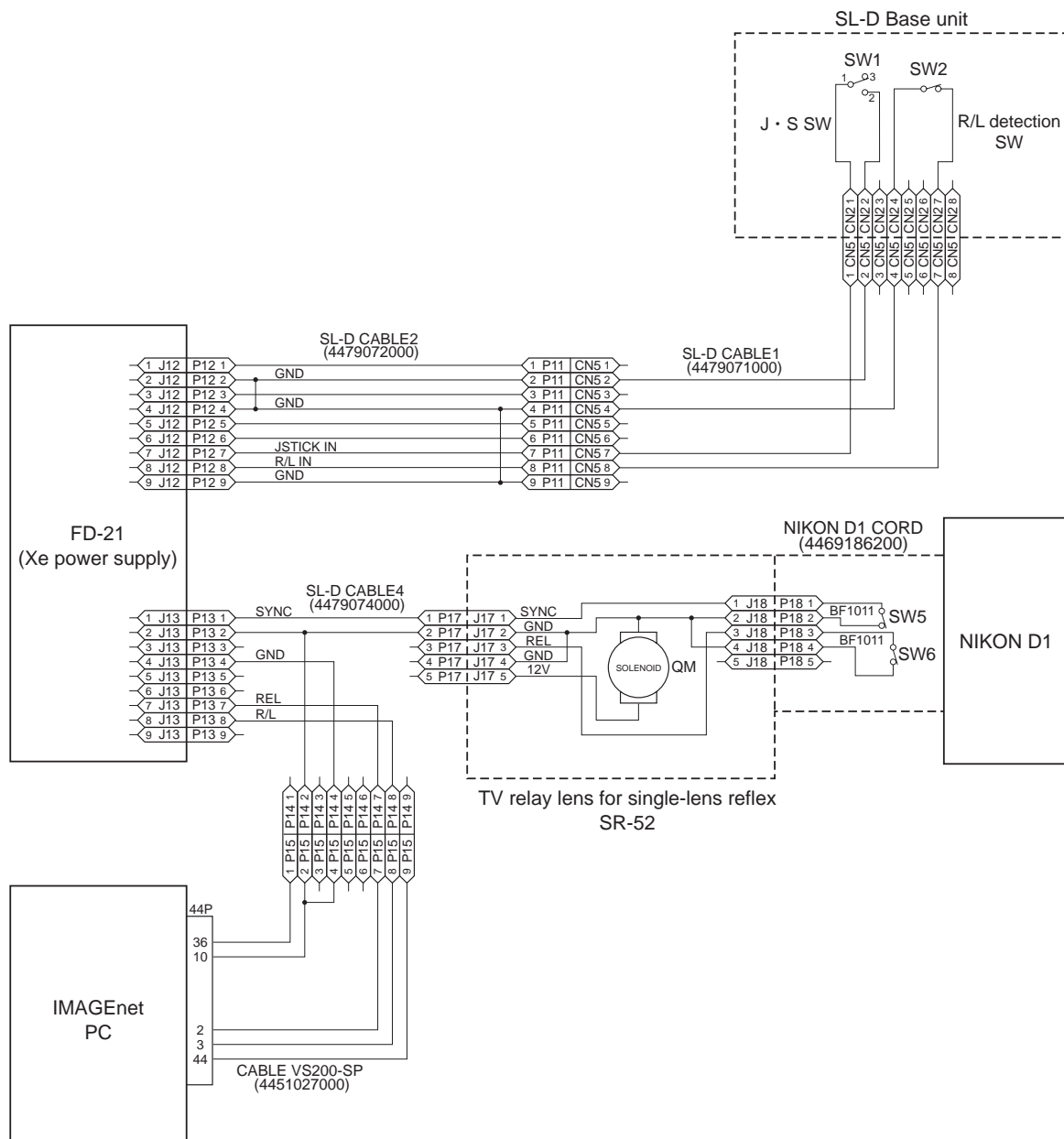
1-6 Electric System Wiring Diagram

1-6-1 Power supply electric system wiring diagram (FD-21)

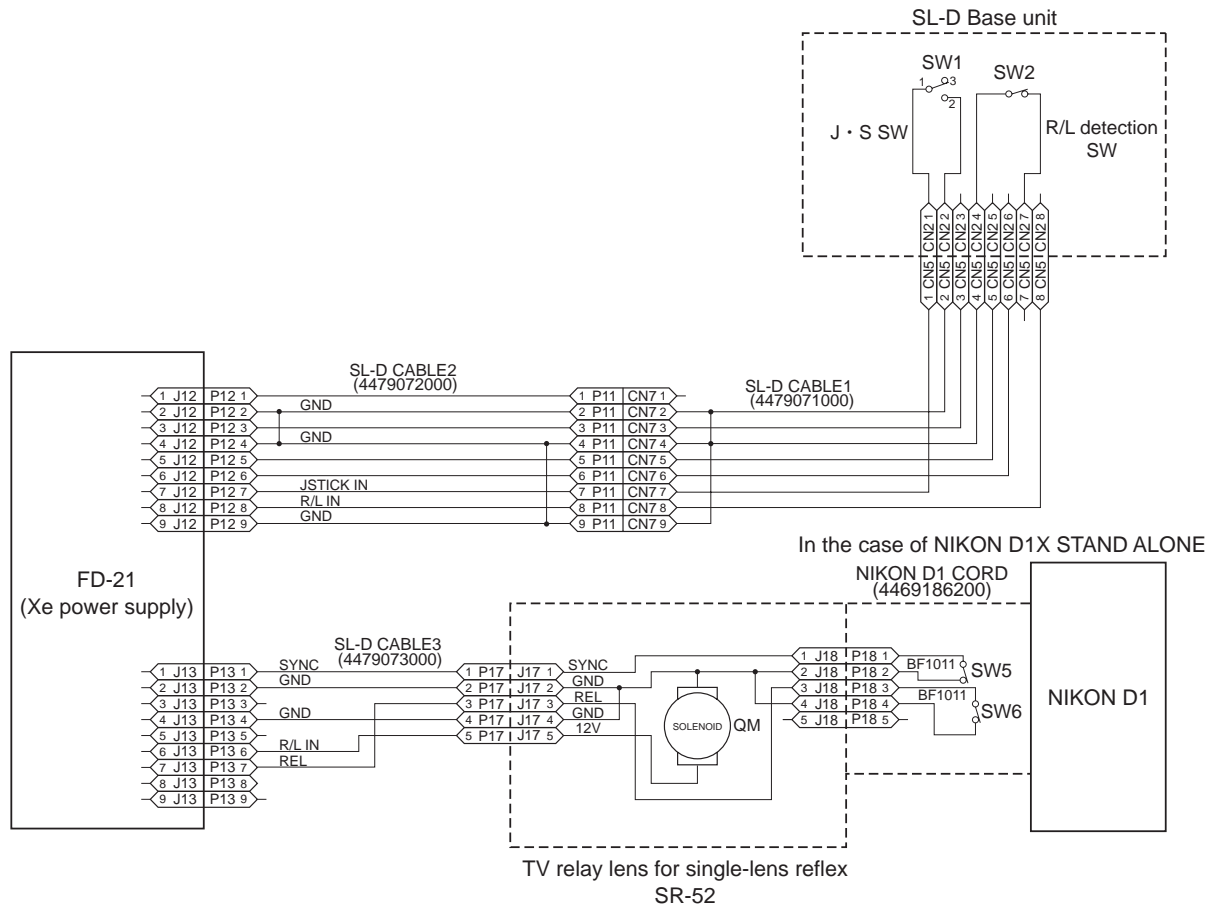


## 1-6-2 Main unit electric system wiring diagram

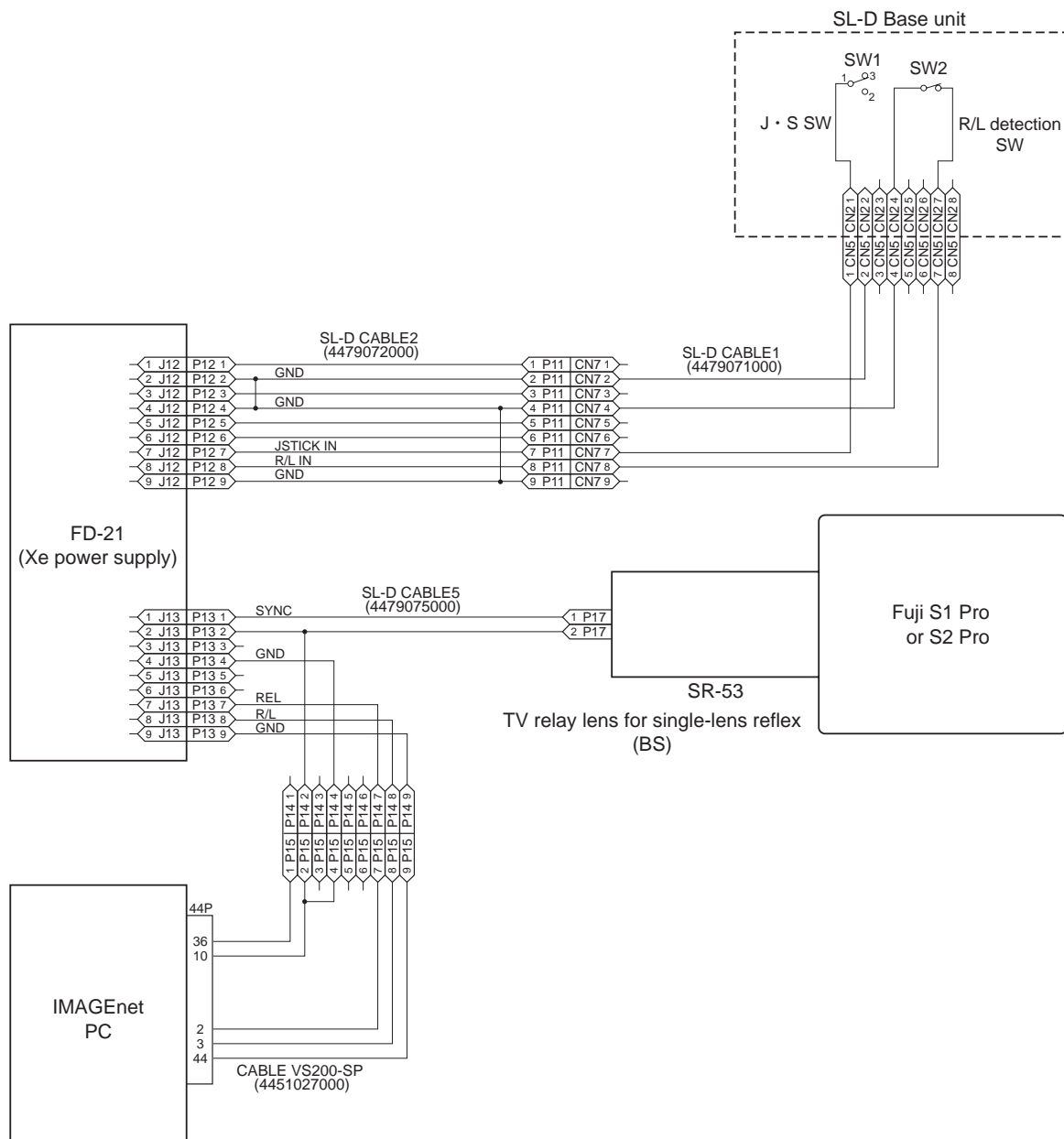
(1) SL-D7+SR-52+Nikon D1+FD-21 (IMAGEnet is connected)



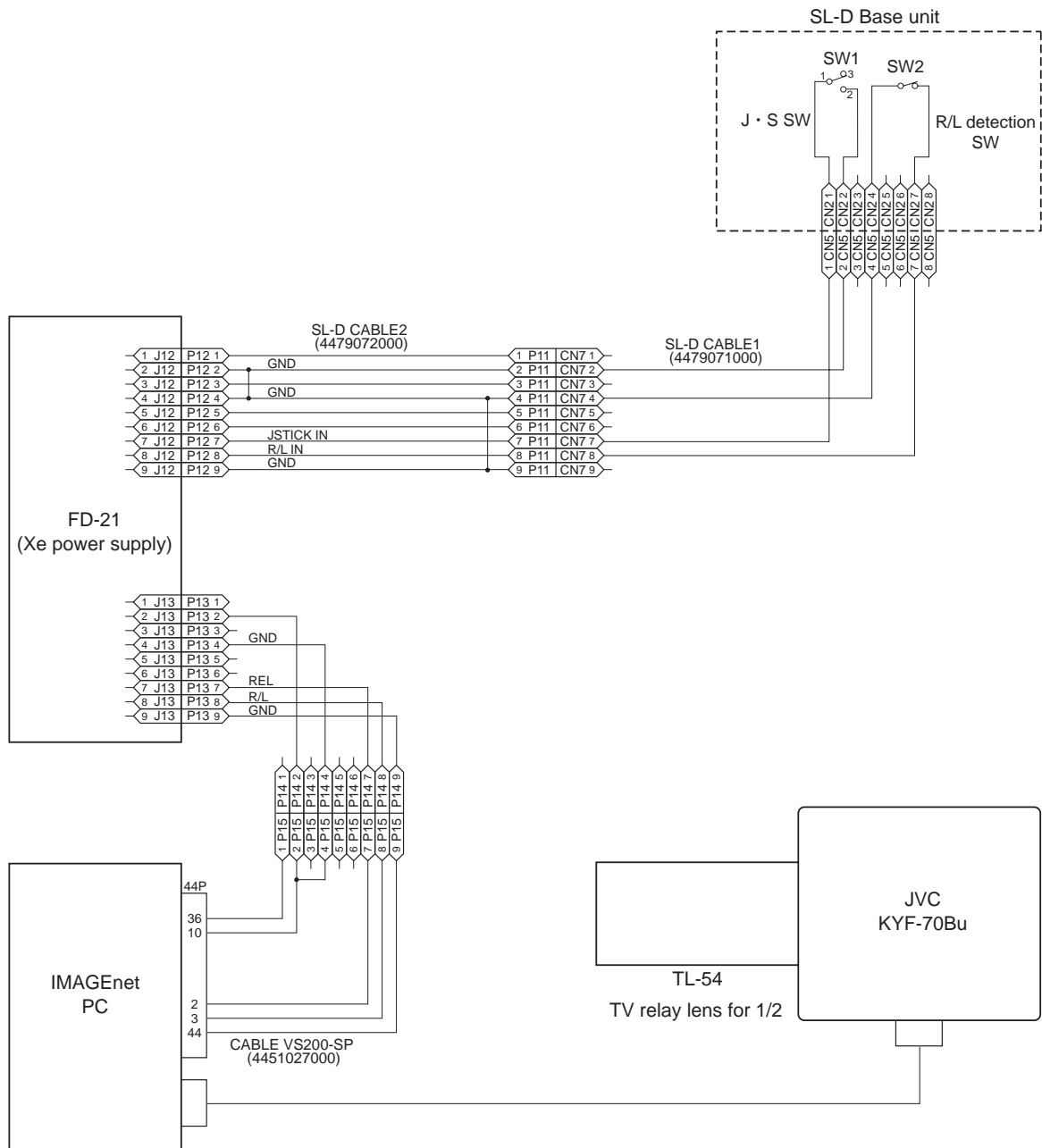
(2) SL-D7+SR-52+Nikon D1+FD-21 (STAND ALONE is connected)



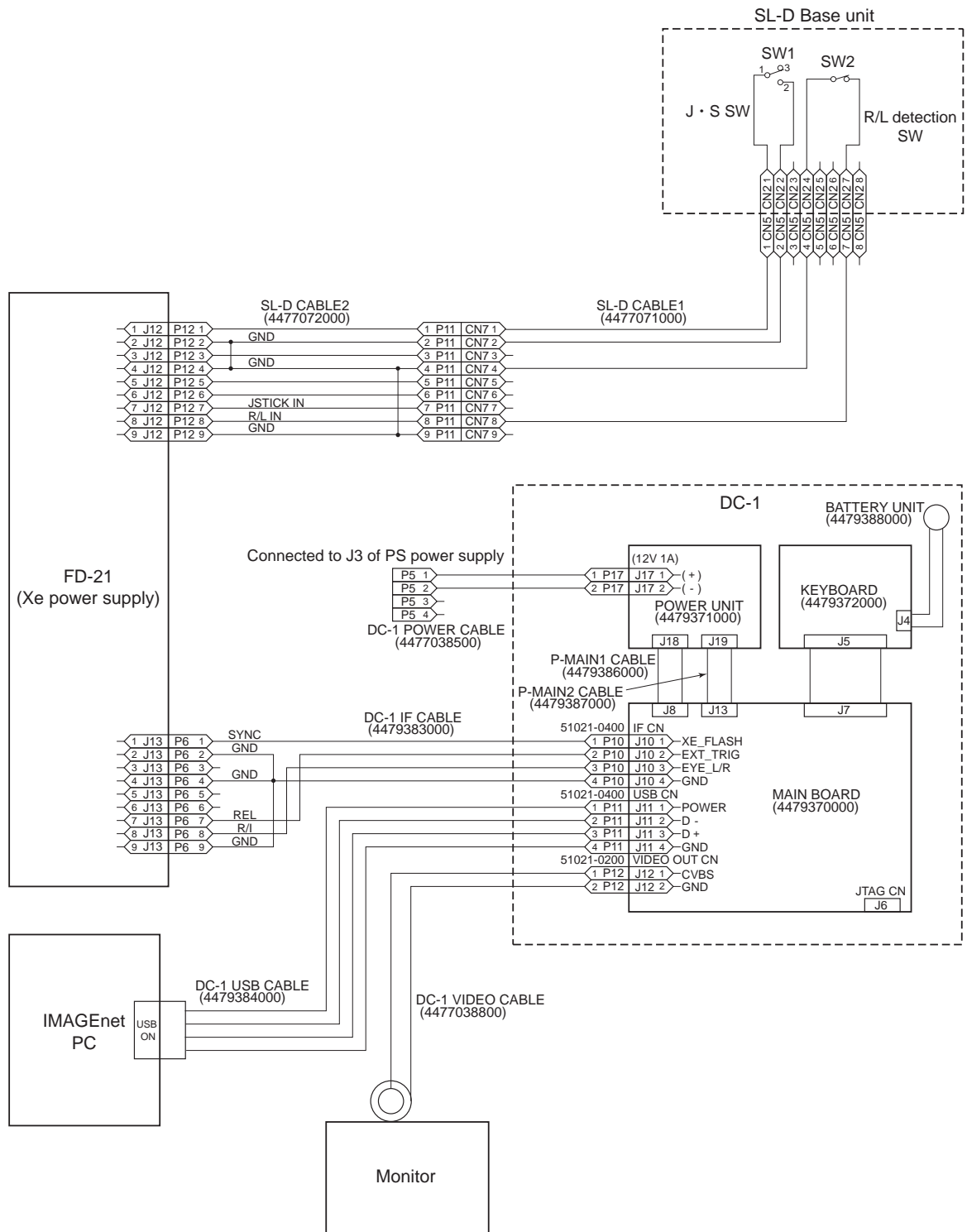
(3) SL-D7+SR-53+Fuji S1Pro or S2 Pro+FD-21 (IMAGEnet is connected)



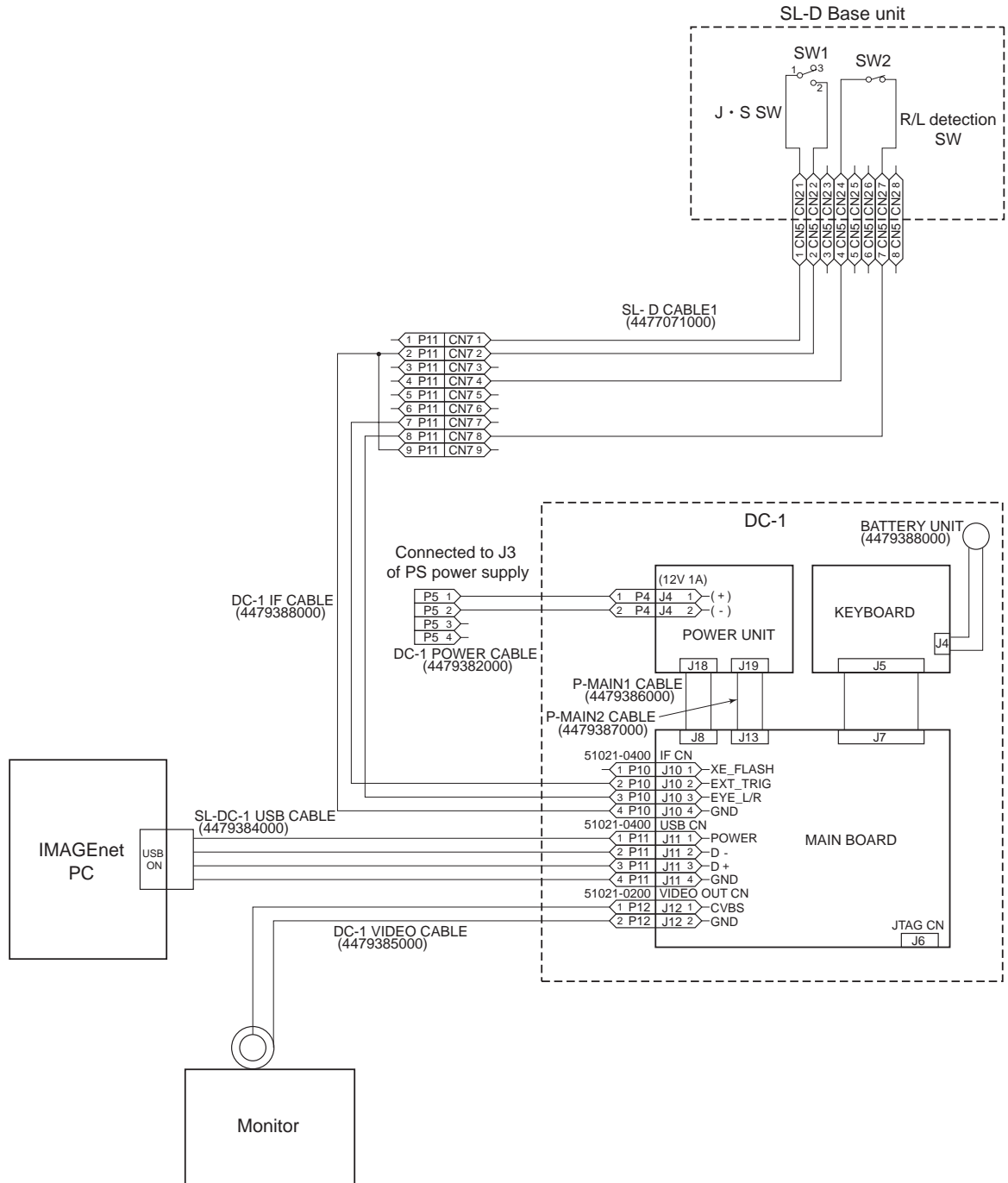
(4) SL-D7+TL-54+JVC KY-F70BU+FD-21 (IMAGEnet is connected)



(5) SL-D7+DC-1+FD-21 (IMAGeNet is connected)



(6) SL-D7+DC-1(IMAGEnet is connected)



## 2. REPAIR WORKS

### 2-1 Inspection

Unit	No.	Item	Checking method and judgment	Adjustment and repair methods	Tools and tool No.
SR-52	(1)	Shift of screen center	Project the $\phi 0.2$ aperture on the test bar and measure with the focus positioning tool. [ $\pm 1\text{mm}$ in up/down/right/left]	Positioning of optical axis for SR-52	Focus positioning tool ①
	(2)	Blurring of photographic image	Project the $\phi 10$ aperture on the test bar and use the focus positioning tool to observe the focus of the scale line and test bar surface.	Focusing for SR-52	Focus positioning tool ①
SR-53	(1)	Shift of screen center	Project the $\phi 0.2$ aperture on the test bar and measure with the focus positioning tool. [ $\pm 1\text{mm}$ in up/down/right/left]	Positioning of optical axis for SR-53	Focus positioning tool ①
	(2)	Blurring of photographic image	Project the $\phi 10$ aperture on the test bar and use the focus positioning tool to observe the focus of the scale line and test bar surface.	Focusing for SR-53	Focus positioning tool ①
DC-1	(1)	Shift of camera center	Project the $\phi 0.2$ aperture on the test bar and check by taking a photograph.	Replacement of the unit	—
	(2)	Blurring of camera	Project the $\phi 10$ aperture on the test bar and observe the focus by taking a photograph.		—



## 2-2 Adjustments

\* Before carrying out adjustment, if the screw lock has been applied to any screw, dissolve it using Isoamyl acetate.

### 2-2-1 SR-52

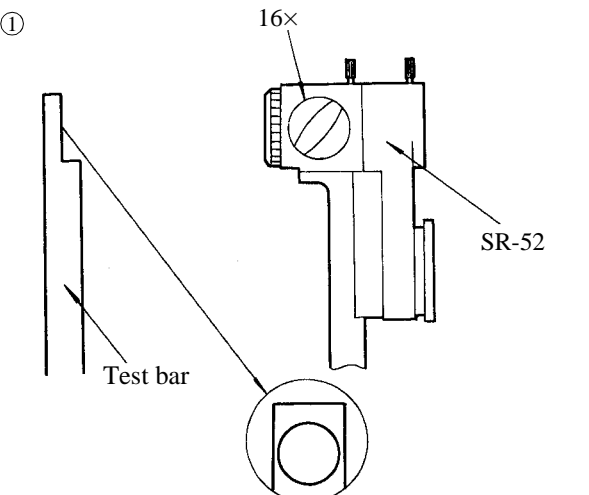
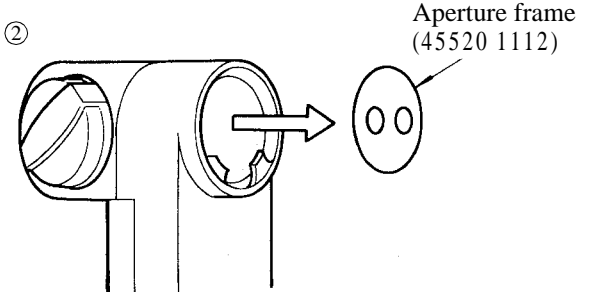
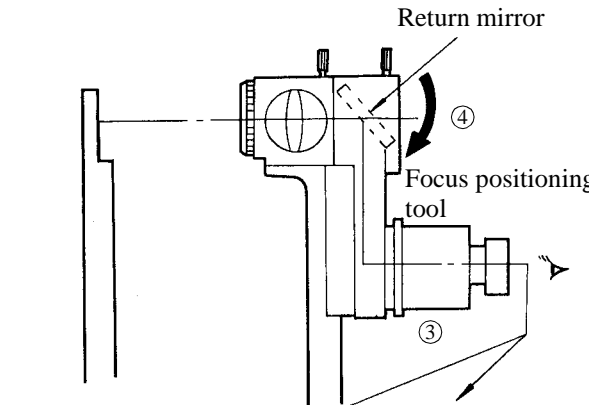
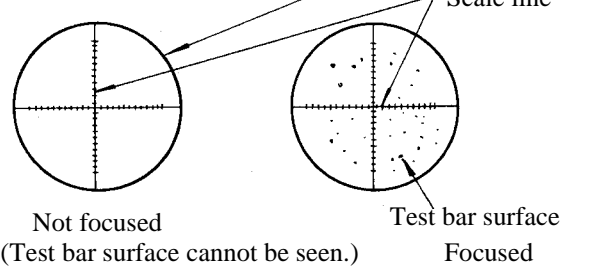
Illustration	Procedure
<p>①</p>  <p>16×</p> <p>SR-52</p> <p>Test bar</p> <p>②</p>  <p>Aperture frame (45520 1112)</p>  <p>Return mirror</p> <p>Focus positioning tool</p> <p>③</p>  <p>Scale line</p> <p>Not focused (Test bar surface cannot be seen.)</p> <p>Test bar surface</p> <p>Focused</p>	<p>(1) Focusing The photographic focal point is poor and photographs are not clear.</p> <p>① Attach SR-52 to the main unit, turn the magnification drum to 16× and project the <math>\phi 10</math> aperture on the test bar.</p> <p>② Remove the aperture frame (45520 1112).</p> <p>③ Attach the focus positioning tool to the camera mount unit.</p> <p>④ Lower the return mirror with your finger and make sure that the scale line on the focus positioning tool is fit to the focus on the test bar surface.</p>

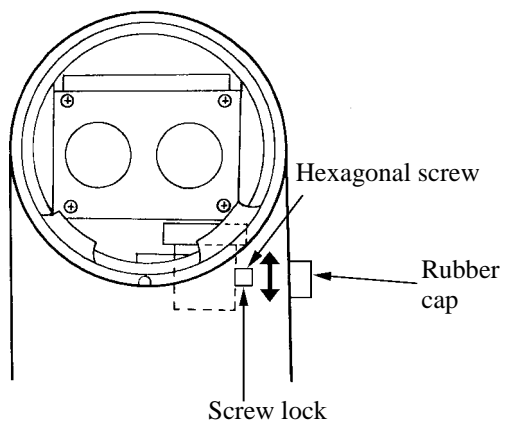
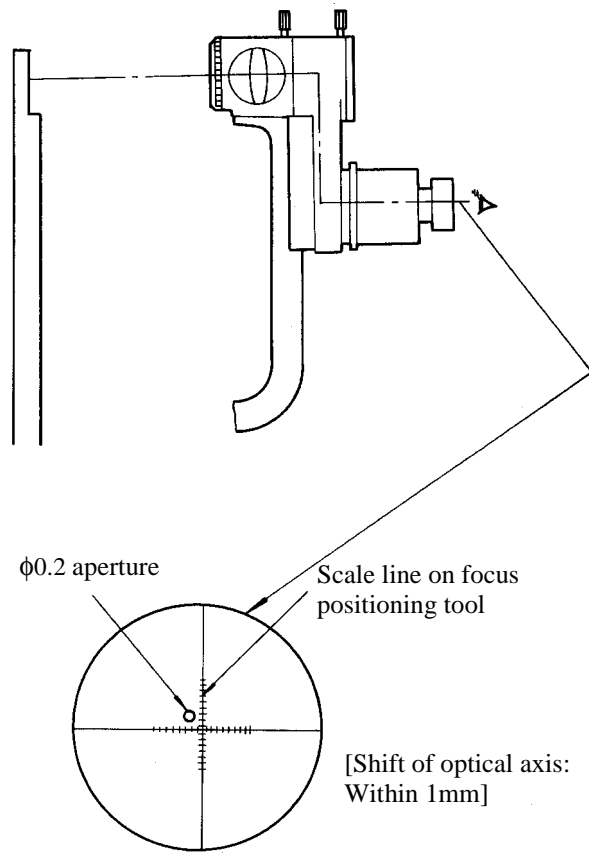
Illustration	Procedure
<p>⑤</p>  <p>⑥</p> 	<p>⑤ If the focus is off, remove the rubber cap, loosen the hexagonal screw, and move the tool up and down to where the focus is best. After adjusting the position, apply the screw lock and attach the rubber cap.</p> <p>⑥ Project the <math>\phi 0.2</math> aperture on the test bar and, as looking into the focus positioning tool, check the amount of shift.</p> <p>⑦ When the optical axis is shifted, carry out positioning of optical axis.  * Refer to "(2) Positioning of optical axis" in P.17 and P.18.</p>

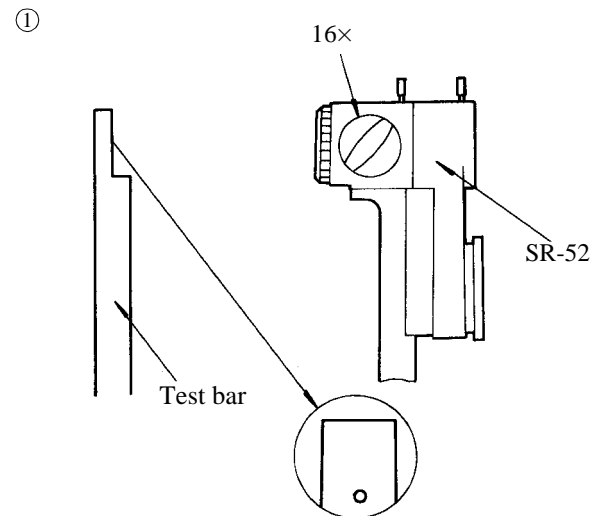
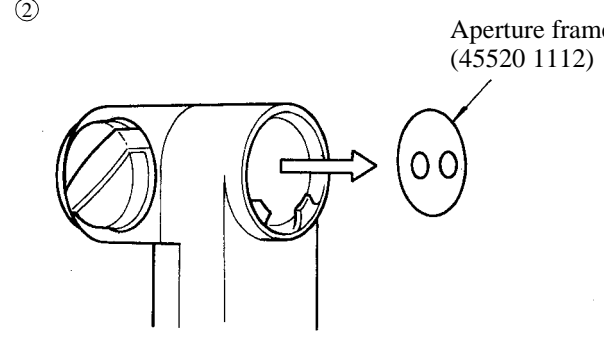
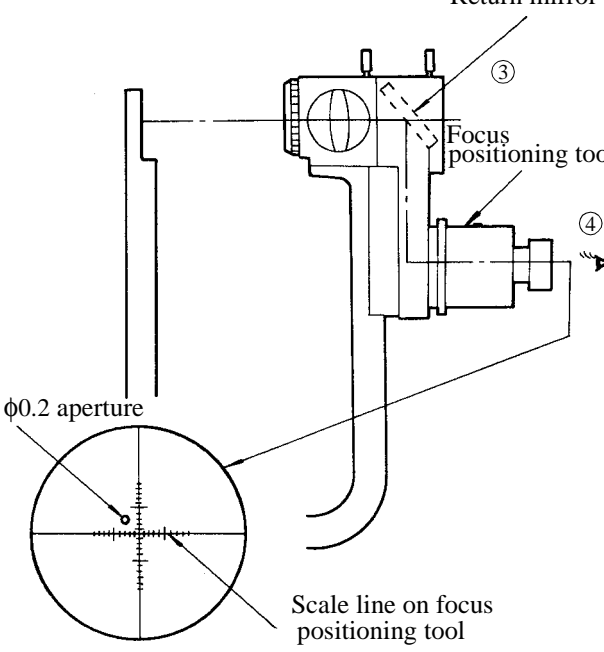
Illustration	Procedure
<p>①</p>  <p>16×</p> <p>SR-52</p> <p>Test bar</p> <p>②</p>  <p>Aperture frame (45520 1112)</p>  <p>Return mirror</p> <p>③</p> <p>Focus positioning tool</p> <p>④</p> <p>φ0.2 aperture</p> <p>Scale line on focus positioning tool</p>	<p>(2) Positioning of optical axis The photographic image is off in relation to the observed image.</p> <p>① Attach SR-52 to the main unit, turn the magnification drum to 16× and project the φ0.2 aperture on the test bar.</p> <p>② Remove the aperture frame (45520 1112).</p> <p>③ Attach the focus positioning tool to the camera mount unit.</p> <p>④ As looking into the focus positioning tool, check the amount of shift. Screen center shift: ±1mm</p>

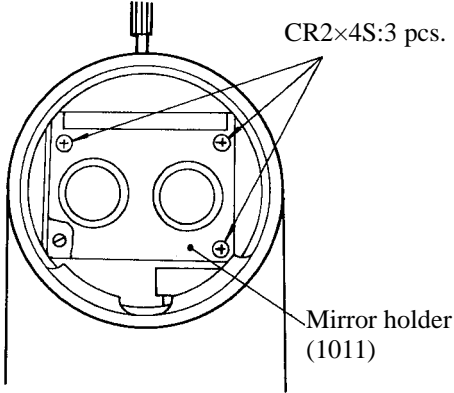
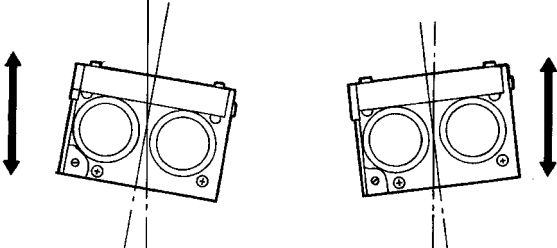
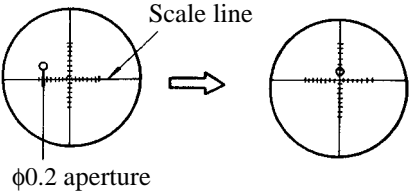
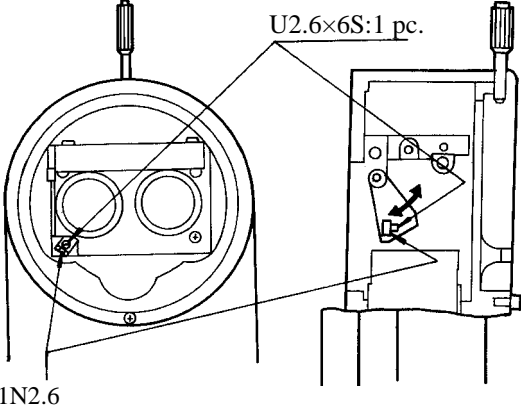
Illustration	Procedure
<p>⑤</p>  <p>CR2×4S:3 pcs.</p> <p>Mirror holder (1011)</p>  <p>Adjust the mirror holder in the up-and-down direction and bring it to the center in the right-and-left direction.</p> <p>⑦</p>  <p>Scale line</p> <p>φ0.2 aperture</p>  <p>U2.6×6S:1 pc.</p> <p>IN2.6</p>	<p>⑤ When the optical axis is shifted by 1mm or more in the right-and-left direction: Loosen the 3 screws CR2×4S and move the one side of the mirror holder (1011) up and down for adjustment.</p> <p>⑥ After adjusting accuracy, tighten the 3 screws CR2×4S securely and apply the screw lock.</p> <p>⑦ When the optical axis is shifted by 1mm or more in the up-and-down direction: Loosen the 1 piece IN2.6, adjust 1 piece U2.6×6S and bring the optical axis to the center.</p>

Illustration	Procedure
<div data-bbox="252 365 699 571"> </div> <p data-bbox="288 607 671 667">Adjust 1 piece U2.6×6S and bring the optical axis to the center.</p>	<p data-bbox="820 315 1426 387">⑧ After adjusting accuracy, tighten 1N2.6 securely and apply the screw lock.</p>

## 2-2-2 SR-53

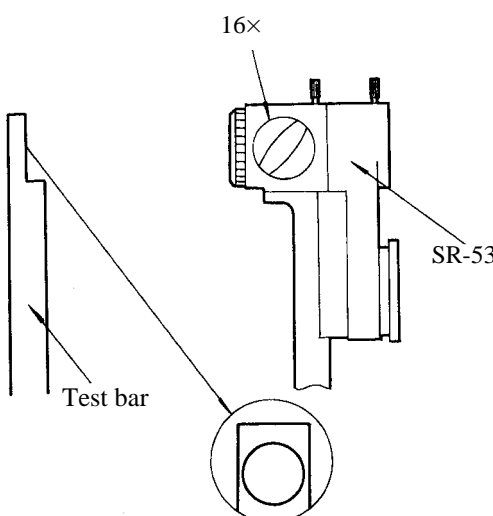
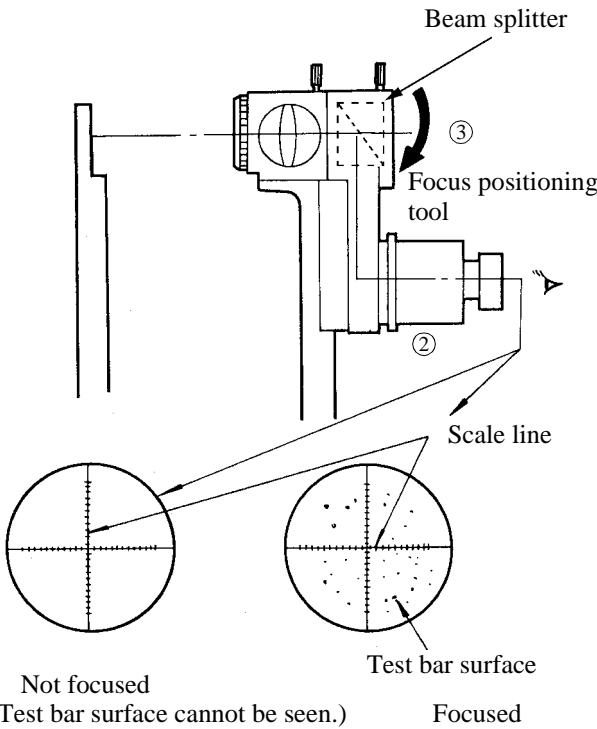
Illustration	Procedure
<p>①</p>  <p>16×</p> <p>SR-53</p> <p>Test bar</p>  <p>Beam splitter</p> <p>③</p> <p>Focus positioning tool</p> <p>②</p> <p>Scale line</p> <p>Test bar surface</p> <p>Not focused (Test bar surface cannot be seen.)</p> <p>Focused</p>	<p>(1) Focusing The photographic focal point is poor and photographs are not clear.</p> <p>① Attach SR-53 to the main unit, turn the magnification drum to 16× and project the <math>\phi 10</math> aperture on the test bar.</p> <p>② Attach the focus positioning tool to the camera mount unit.</p> <p>③ Make sure that the scale line on the focus positioning tool is fit to the focus on the test bar surface.</p>

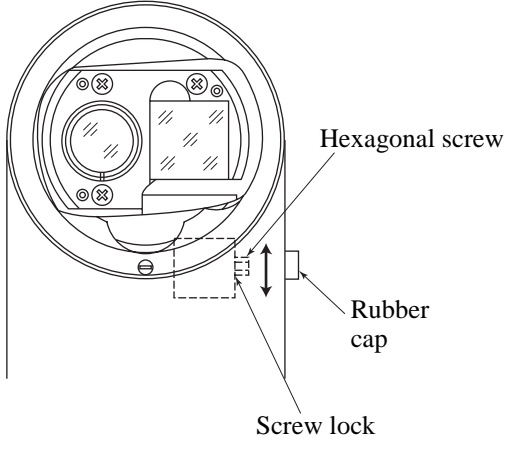
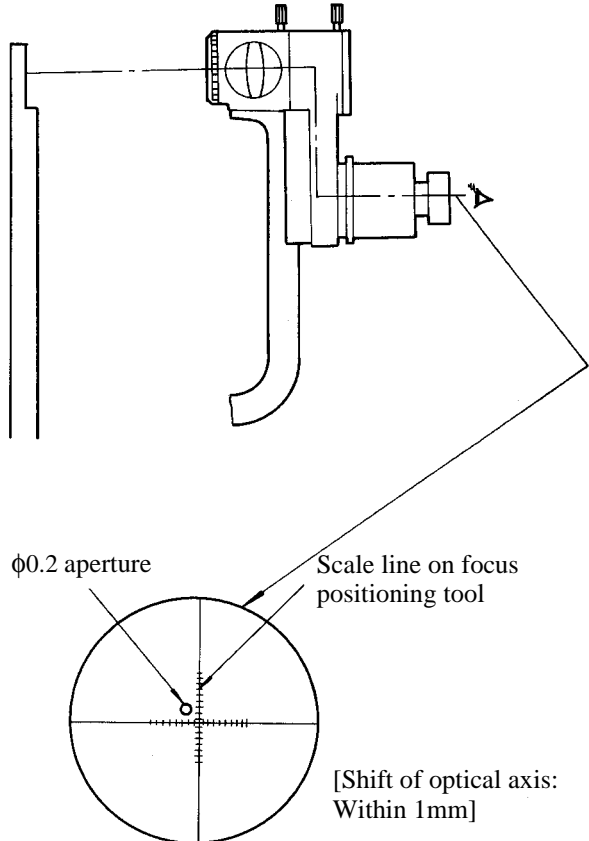
Illustration	Procedure
<p>④</p>  <p>Hexagonal screw</p> <p>Rubber cap</p> <p>Screw lock</p> <p>⑤</p>  <p><math>\phi 0.2</math> aperture</p> <p>Scale line on focus positioning tool</p> <p>[Shift of optical axis: Within 1mm]</p>	<p>④ If the focus is off, remove the rubber cap, loosen the hexagonal screw, and move the tool up and down to where the focus is best. After adjusting the position, apply the screw lock and attach the rubber cap.</p> <p>⑤ Project the <math>\phi 0.2</math> aperture on the test bar and, as looking into the focus positioning tool, check the amount of shift.</p> <p>⑥ When the optical axis is shifted, carry out positioning of optical axis.</p> <p>* Refer to "(2) Positioning of optical axis" in P.22 and P.23.</p>

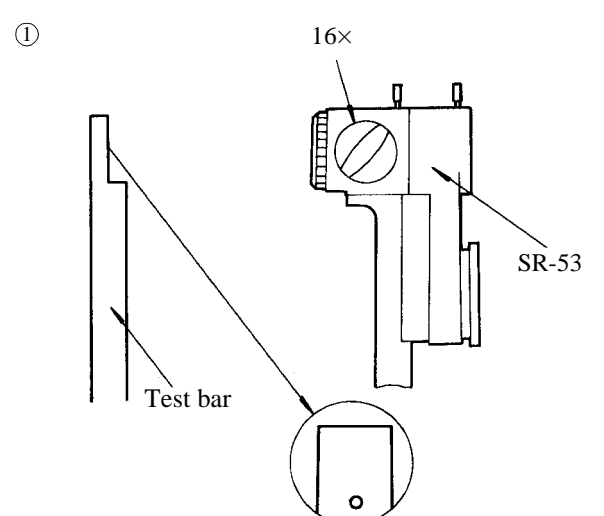
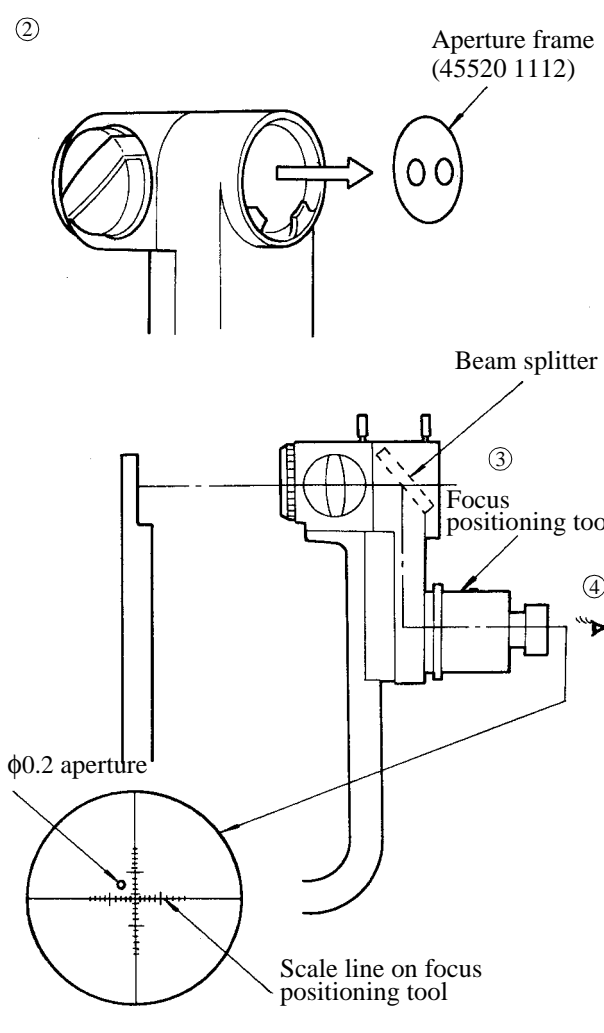
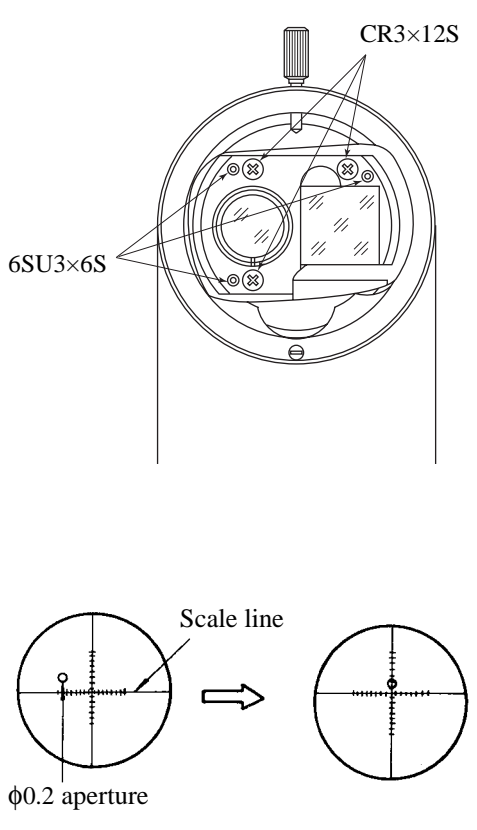
Illustration	Disassembly procedure
<p>①</p>  <p>16×</p> <p>Test bar</p> <p>SR-53</p> <p>②</p>  <p>Aperture frame (45520 1112)</p> <p>Beam splitter</p> <p>③ Focus positioning tool</p> <p>④</p> <p>φ0.2 aperture</p> <p>Scale line on focus positioning tool</p>	<p>(2) Positioning of optical axis</p> <p>The photographic image is off in relation to the observed image.</p> <p>① Attach SR-53 to the main unit, turn the magnification drum to 16× and project the φ0.2 aperture on the test bar.</p> <p>② Remove the aperture frame (45520 1112).</p> <p>③ Attach the focus positioning tool to the camera mount unit.</p> <p>④ As looking into the focus positioning tool, check the amount of shift. Screen center shift: ±1mm</p>



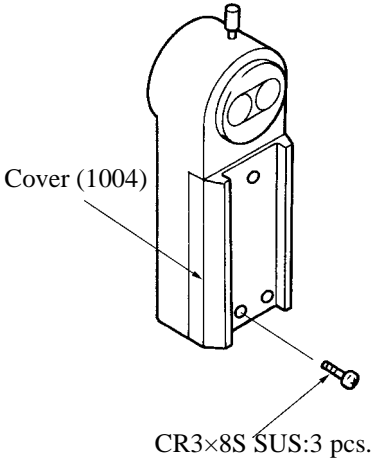
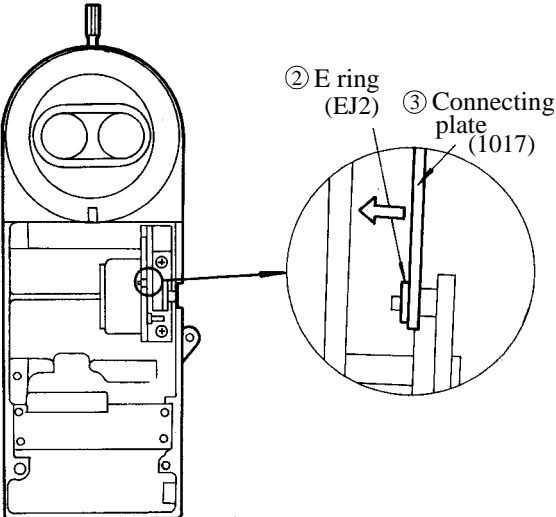
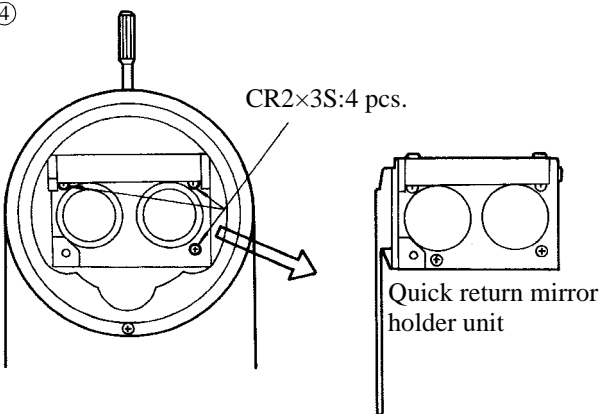
Illustration	Procedure
<p>⑤</p>  <p>CR3×12S</p> <p>6SU3×6S</p> <p>Scale line</p> <p>φ0.2 aperture</p>	<p>⑤ When the optical axis is shifted by 1mm or more in the right-and-left direction: Make adjustment with the 3 push screws (6SU3×6S) and the 3 pull screws (CR3×12S).</p> <p>⑥ After adjusting accuracy, apply the screw lock to the 6 screws.</p>

## 2-3 Order of Repairs

### Precautions for repairs:

1. The following sections describe disassembling and assembling units. Correctly repairing these components requires considerable experience in assembly and adjustment of medical equipment. Only qualified persons should carry out the following repairs.
2. Special tools are necessary for repair.
  - Focus positioning toolWhen this tool is necessary for repair owing to unavoidable circumstances, please order it from Topcon.
3. Before loosening screws, use Isoamyl acetate to dissolve the screw lock that has been applied to the screws. Apply fresh screw lock after repair.

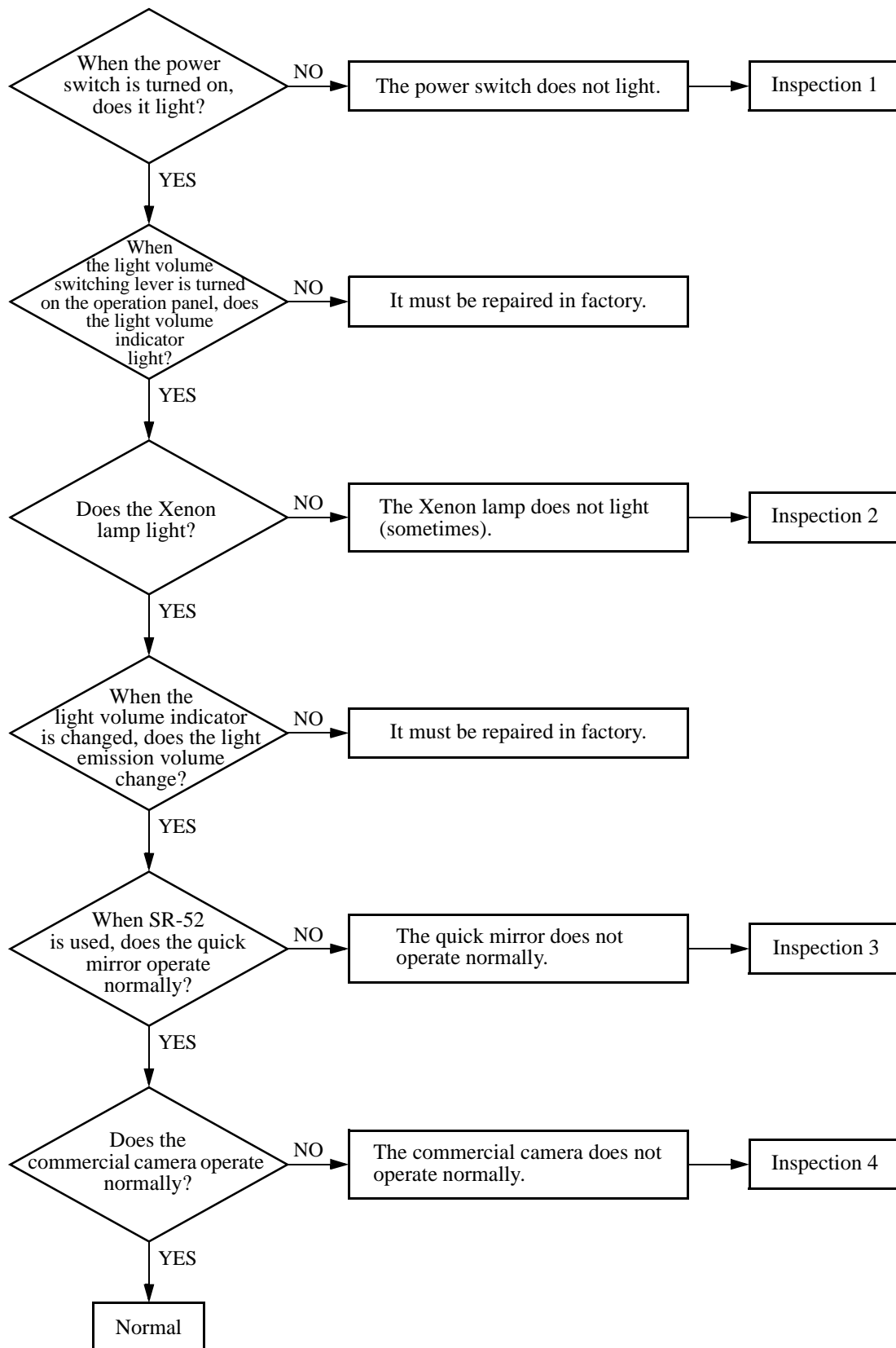
## 2-3-1 SR-52 Disassembly and assembly procedure

Illustration	Disassembly procedure
<p>①</p>  <p>Cover (1004)</p> <p>CR3×8S SUS:3 pcs.</p>  <p>② E ring (EJ2) ③ Connecting plate (1017)</p> <p>④</p>  <p>CR2×3S:4 pcs.</p> <p>Quick return mirror holder unit</p>	<p>(1) Removal of cover</p> <p>① Remove the 3 screws CR3×8S SUS and then remove the cover (1004).</p> <p>(2) Removal of the quick return mirror holder unit</p> <p>① Remove the cover (1004).</p> <p>② Remove the E ring.</p> <p>③ Remove the connecting plate (1017) from the shaft.</p> <p>④ Remove the 4 screws CR2×3S.</p> <p>⑤ Remove the quick return mirror holder unit.</p>

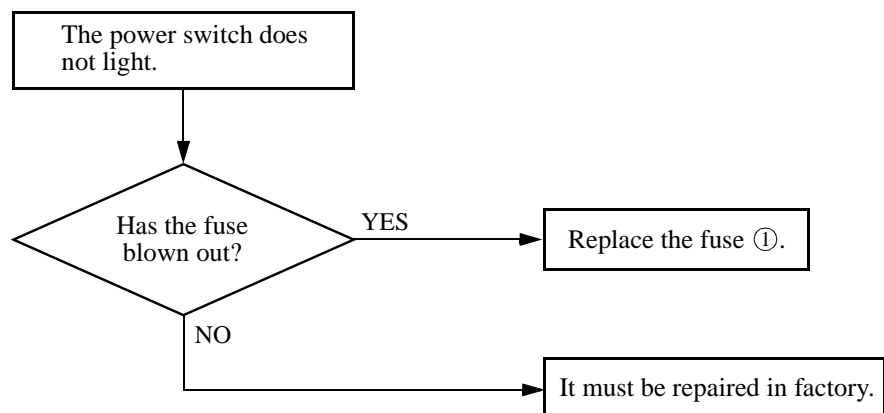
### 2-3-2 Trouble shooting (Photographic unit)

No.	Symptom	Cause	Treatment	Tools	Reference page
1	Shifting of screen center	<ul style="list-style-type: none"> <li>• The quick return mirror is incorrectly positioned.</li> <li>• The prism is incorrectly positioned.</li> <li>• The relay is incorrectly positioned.</li> </ul>	Take a proper measure for each unit.	<ul style="list-style-type: none"> <li>• Focus positioning tool</li> </ul>	SR-52 (P.17) SR-53 (P.22) Refer to the instruction manual for TL-54/55. Replace the unit for DC-1.
2	Photographic focus is not clear.	Eyepiece visual acuity is not correct.	Attach the test bar and adjust the eyepiece visual acuity.		P. 22, 23
		Focus is not correct on the microscope of the main unit.	Carry out focusing according to the SL-D7 repair manual.	<ul style="list-style-type: none"> <li>• Diopter telescope</li> </ul>	Refer to the SL-D7 repair manual.
		Focus is not correct.	Adjust the photographic lens frame.	<ul style="list-style-type: none"> <li>• Focus positioning tool</li> </ul>	SR-52 (P.15) SR-53 (P.20) Refer to the instruction manual for TL-54/55. Replace the unit for DC-1.

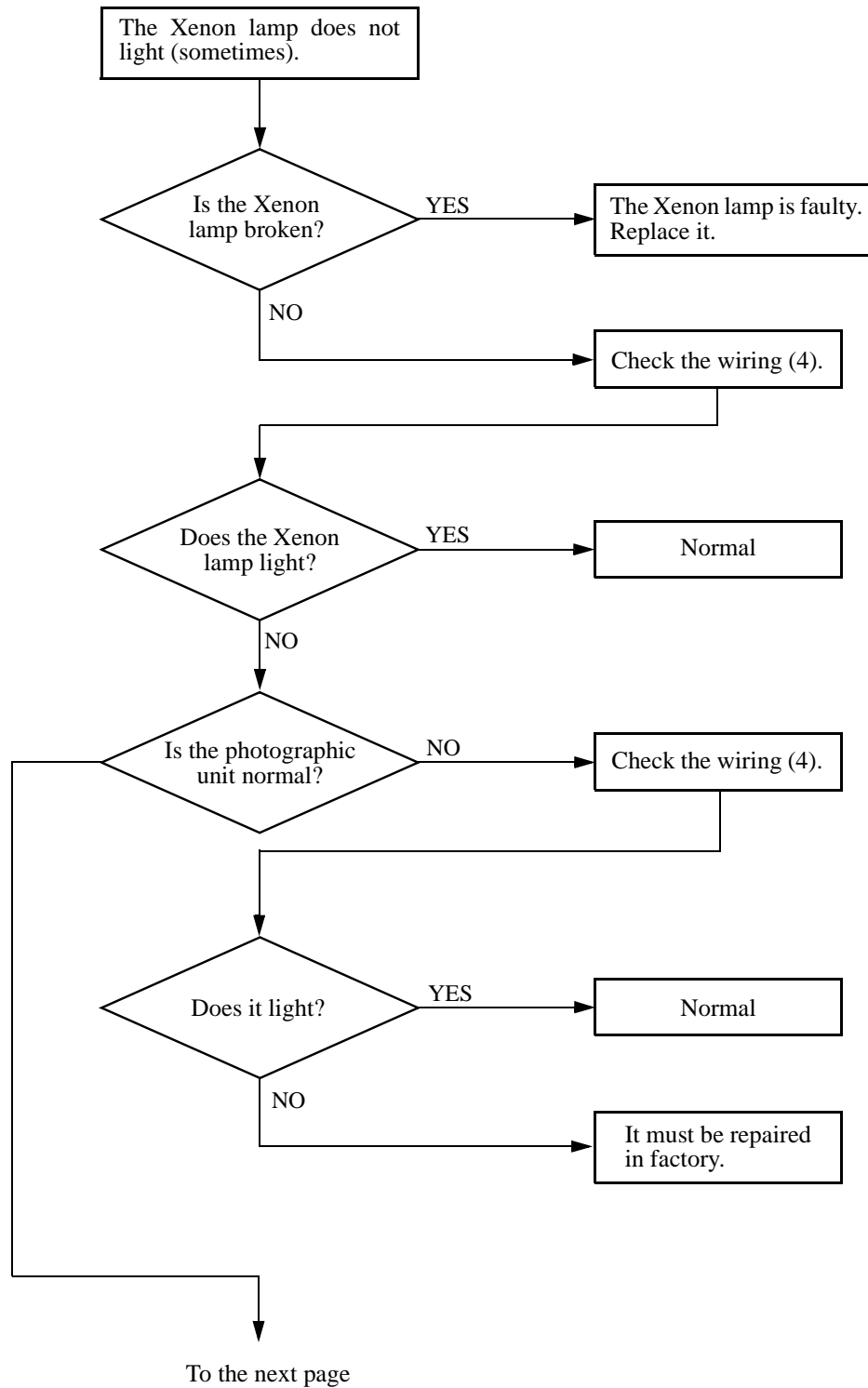
### 2-3-3 Trouble shooting (Photographic power supply)



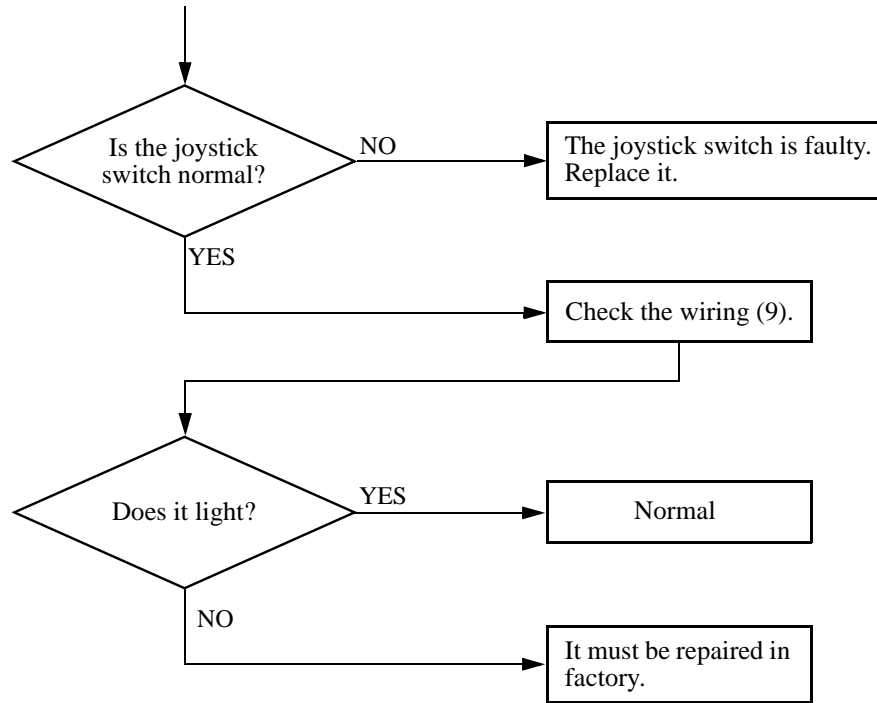
Inspection 1	Checking order	Contents of check
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Inspection 2	Checking order	Contents of check
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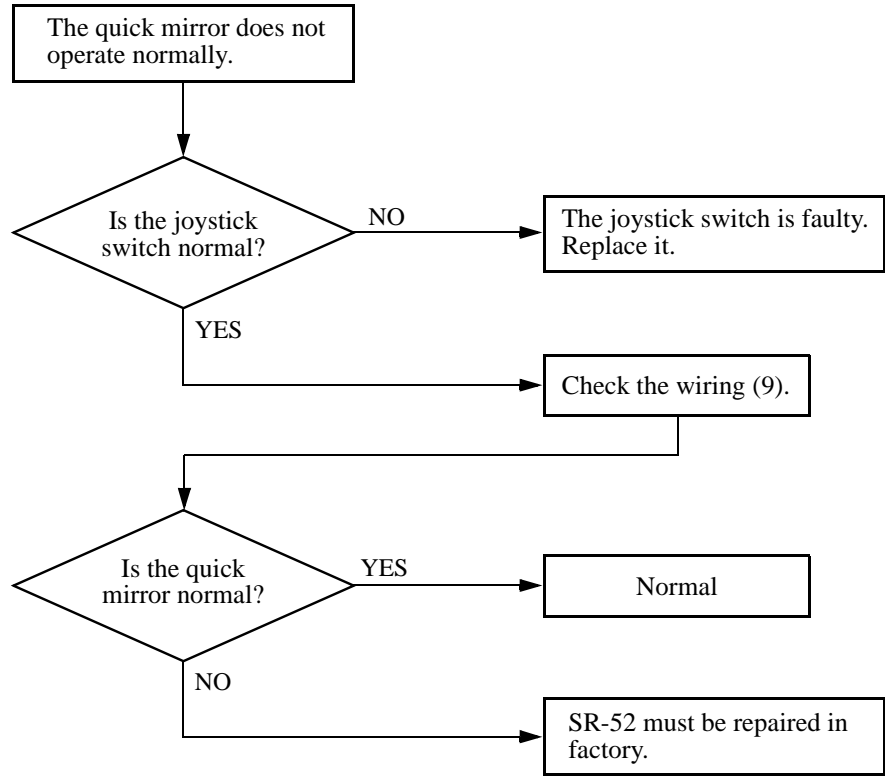


Inspection 2	Checking order	Contents of check
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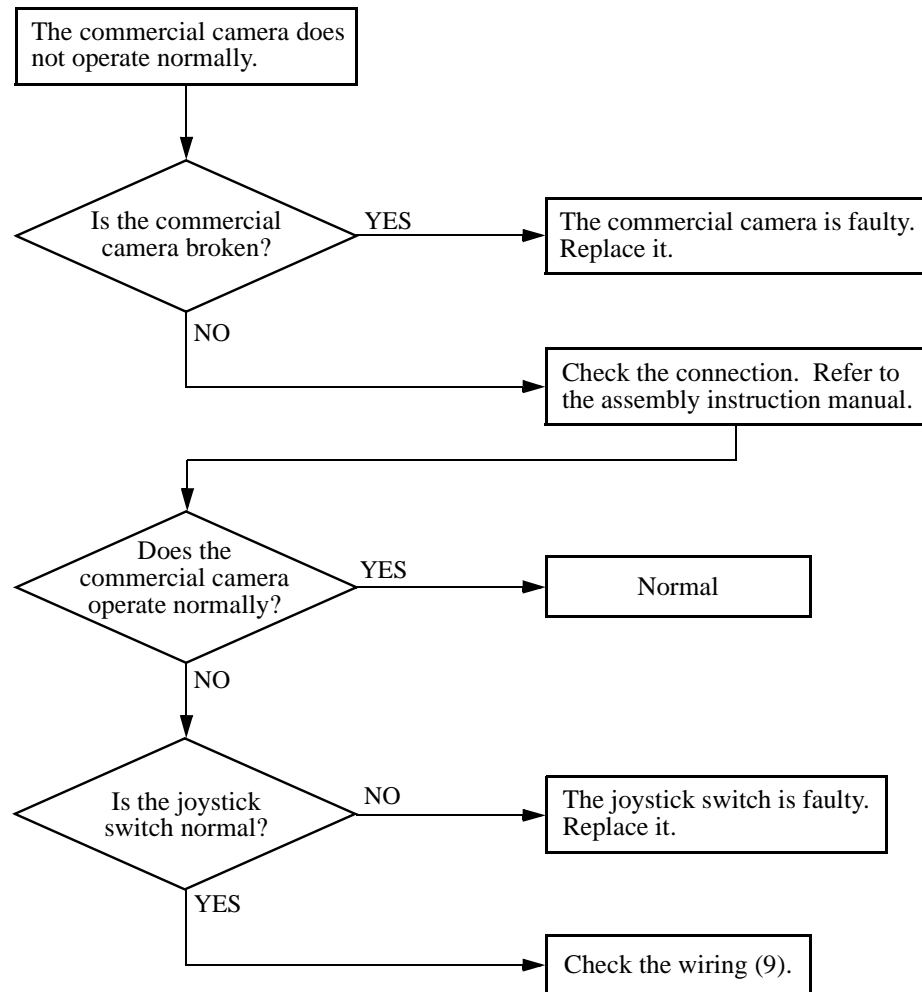




Inspection 3	Checking order	Contents of check
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Inspection 4	Checking order	Contents of check
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## 2-3-4 Wiring check

This section describes the special checks that are required when the problem is diagnosed as "Check the wiring" in the flowchart of "2-3-3 Trouble shooting (photographic power supply)". The number in parentheses for the "Check the wiring" in "2-3-3 Trouble shooting (photographic power supply)" corresponds to "No." in the following table.

Use the tester to check between "From" and "To" in "Checking interval".

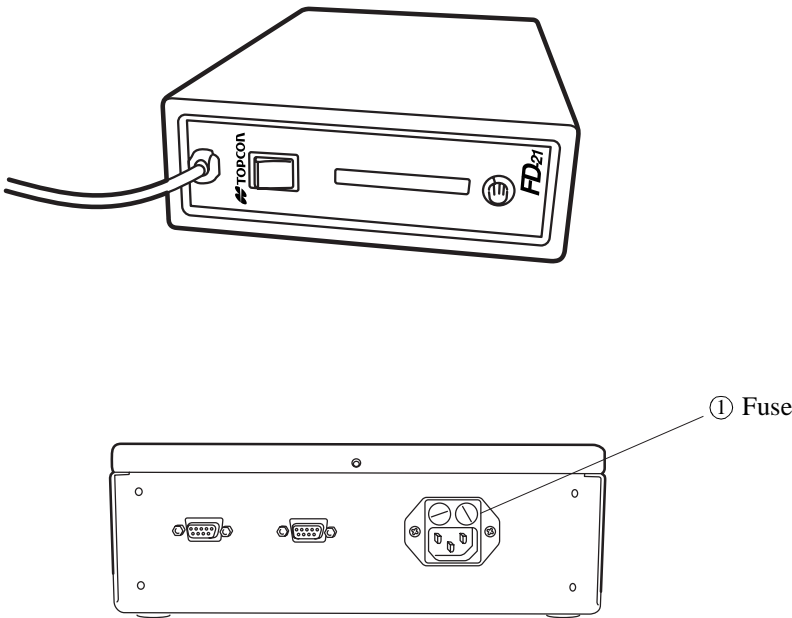
If the wire passes through a part on the way, such a part is shown in "Via".

Check it at the same time. Refer to "Electric System wiring Diagram".

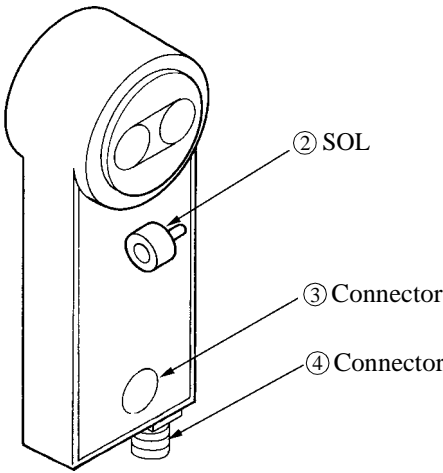
No.	Applicable matter	Checking interval			
		From	Via	To	Remarks
(4)	Disconnection	Connector P13 ①	~	Connector P17 ①	
		Connector P13 ②	~	Connector P17 ②	
		Connector P13 ④	~	Connector P17 ④	
		Connector P13 ⑤	~	Connector P17 ⑤	SR-52 Stand Alone type
		Connector P13 ⑦	~	Connector P17 ③	
		Connector P13 ④	~	Connector P14 ④	
		Connector P13 ⑦	~	Connector P14 ⑦	SR-52 IMAGEnet type
		Connector P13 ⑧	~	Connector P14 ⑧	
		Connector P13 ②	~	Connector P14 ②	
(9)	Disconnection Short circuit	Connector CN2 ①	~	Common side of joystick SW	
		Connector CN2 ②	~	Normal open side of joystick SW	

2-3-5 Electric parts arrangement

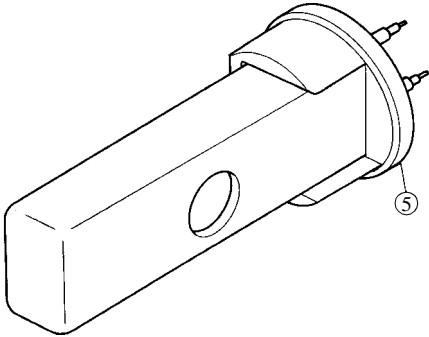
(1) FD-21



(2) SR-52



(3) Xenon lamp

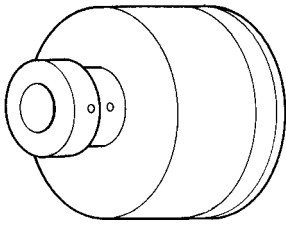
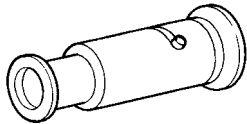


### 2-3-6 Electric parts number table

No.	Part name	Symbol	Order No.	Rating	Remarks
①	Fuse	F1, F2	44790 5501	5TT10 Bell Fuse	
②	Quick mirror solenoid	SOL1	44790 1023		
③	Connector	J17	44642 31520	HR-12-10R-5SD Hirose	
④	Connector	J18	44691 15050	R03-RB5F Tajimi	
⑤	Xenon lamp	Xe, LAMP	40365 40000		

## 2-4 Repair Tool List

### 2-4-1 Special repair tool list

Tool No.	Name	Illustration	Performance/Accuracy	Application	Remarks
①	Focus positioning tool		Distance between calibrations (0.1mm) for SR-52/53	<ul style="list-style-type: none"> <li>Focusing</li> <li>Positioning of optical axis</li> </ul>	
②	Diopter telescope		Observation magnification (3.4×)	<ul style="list-style-type: none"> <li>Focusing</li> </ul>	

### 2-4-2 General repair tool list

- Tester (type that can measure voltage, electric current and resistance)
- Set of 6 slotted screwdrivers
- Set of 4 Phillips screwdrivers
- 3mm Phillips screwdriver with wooden handle
- Hexagonal wrench set
- Radio pliers
- Nippers
- Tweezers
- Soldering iron
- Solder

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